



# Madison Custom Sofas and Chairs

Series 74



**Your design. Our craftsmanship.**

**The best choices are yours:**

Back/Arm • Width • Depth • Base

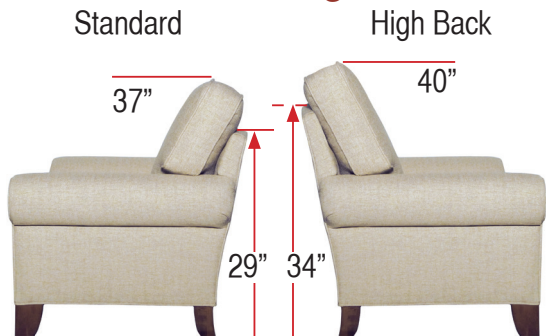
*Proudly Made with Care in the U.S.A. since 1899*



# Madison Sofas, Chairs and Sectionals

*Your design. Our craftsmanship*

## Back Height



## Style

(Loose or Attached)

**KN** Knife Edge  
(unavailable as High Back)



**BT** Box Tee



**BS** Box Straight



**TA** Track Arm  
4 1/2" track



**FS** Full Sock



**SC** Scoop



## Arm

## Width

Sofas

**GD \***



**LD \***



**D**



Three Quarters

**TQ**



Love Seat

**LS \***



Chair and a Half

**HC**



Chair

**C \***

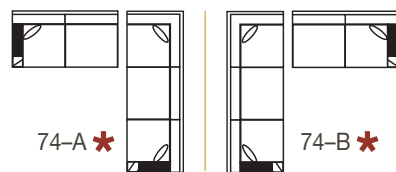


## Sectionals

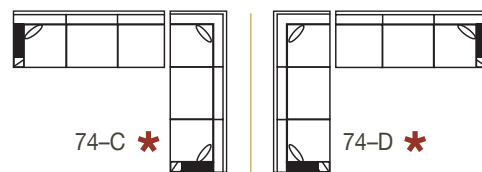
(Popular layouts or design your own)



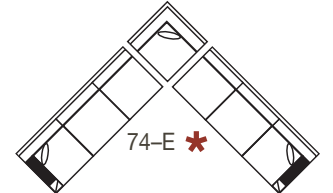
90 x 90 approx.



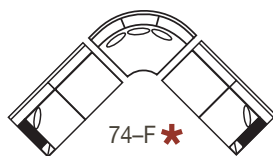
113 x 90 approx.



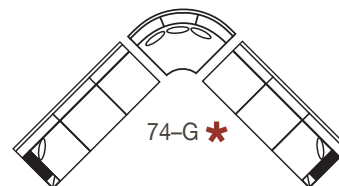
113 x 113 approx.



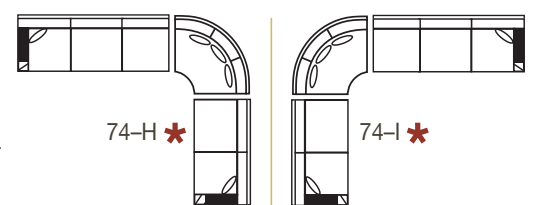
106 x 106 approx.



129 x 129 approx.



129 x 106 approx.



\* Chaise with movable base available at extra charge.

See also Madison Cuddler

## Seat Depth

20"

Short



22"

Standard



24"

Deep



## Base

Round Bun



Pyramid Foot Large



Bun Apple



Double Bun



Highland Spool



Spool



London Spool



Metro Leg



Dress Maker Skirt



Metro Trim



Seat height is 19 inches for all base treatments. **MT5** base option available at extra charge.

*8 Way Hand Tied*



*Over 700 Fabrics*

Proudly Made with Care in the U.S.A. for Over 110 Years

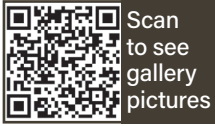


# Madison Sofas and Chairs - Order Form

SAMPLE ORDER:

**1** 74H **2** L **3** BT **4** FS - **5** C **6** 24 - **7** SP

Dealer Name \_\_\_\_\_ ITEM #1 \_\_\_\_\_



Scan to see gallery pictures

Customer Name \_\_\_\_\_ ITEM #2 \_\_\_\_\_

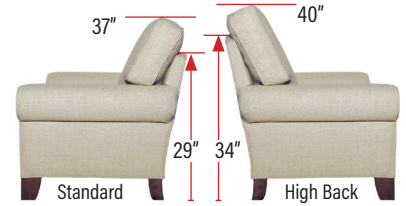
Notes \_\_\_\_\_

## 1 Back Height

74 Standard

74H High Back (BT and BS only)

High Back option adds 3" to overall height:



## 2 Attachment

L Loose

A Attached

## 3 Style

**KN** Knife Edge (unavailable as 74H)



**BT** Box Tee



**BS** Box Straight



## 4 Arm

**TA** Track Arm 4 1/2" track



**FS** Full Sock



**SC** Scoop



## 5 Frame Sizes

(For sectionals see **Madison Sectional** order form)

All sofas come with 1 pair of #20.db (down blend) pillows standard.

**GD \***



**LD \***



**D**



**TQ**

**LS \***



**HC**



**C \***

|           | GD *         | LD *         | D            | TQ           | LS *         | HC               | C *              |
|-----------|--------------|--------------|--------------|--------------|--------------|------------------|------------------|
| Track Arm | W: 92 SW: 81 | W: 80 SW: 69 | W: 74 SW: 63 | W: 69 SW: 58 | W: 57 SW: 46 | W: 44 1/2 SW: 34 | W: 33 1/2 SW: 23 |
| Full Sock | W: 98 "      | W: 86 "      | W: 80 "      | W: 75 "      | W: 63 "      | W: 50 1/2 "      | W: 39 1/2 "      |
| Scoop     | W: 97 "      | W: 85 "      | W: 79 "      | W: 74 "      | W: 62 "      | W: 49 1/2 "      | W: 38 1/2 "      |

(W = Outer Frame Width SW = Seat Width)

## 6 Seat Depth

20" Short



22" Standard



24" Deep



\* Chaise with rectangular cushion and movable base available at extra charge.



## 7 Base

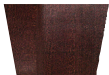
**RB**

Round Bun 2 1/2"



**PFL**

Pyramid Foot Large 3"



**BA**

Bun Apple 3"



**DB**

Double Bun 3"



**HS5**

Highland Spool 5"



**SP**

Spool 5"



**LSP**

London Spool 5"



**ML**

Metro Leg 5"



**DS**

Dress Maker Skirt 9"



**MT5**

Metro Trim 5"



**MT5** base option available at extra charge. Seat height is 19 inches for all base treatments.

## 8 Base Finish

Light Pioneer

Pioneer

Dark Pine

Jet

Antique Cherry

Java

Stone

Available at extra charge:

Firm Seat Option

Down Seat Option

Plush Seat Option

**Double Needle Stitching**  
Applied to seat cushion, back pillows, #20.db (down blend) pillows, TA arm

\* **Chaise with Movable Base**  
To substitute the rectangular chaise cushion and movable ottoman base for a seat cushion specify: **74-GDX** (27" wide), **74-LDX** (23" wide), **74-LSX** (23" wide), **74-CX** (23" wide).



# Madison Custom Sofas and Chairs

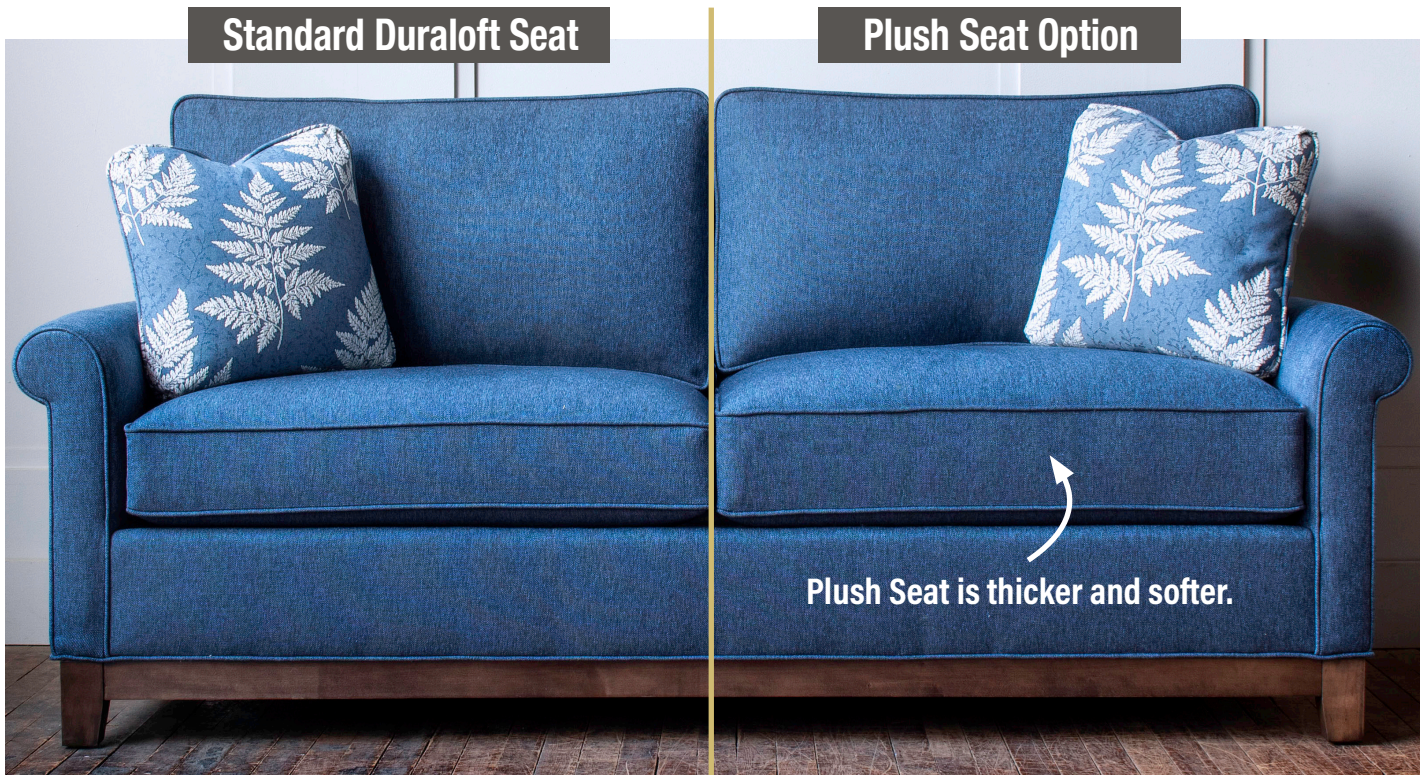
*Your design. Our craftsmanship*



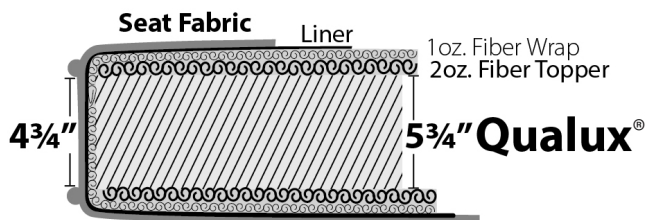
## Series 74: Dimensions

| <b>Width</b>                 | Cushion Width            | Track Arm                      | Full Sock                      | Scoop                          |
|------------------------------|--------------------------|--------------------------------|--------------------------------|--------------------------------|
| <b>Sofa (GD) *</b>           | 27                       | W: 92<br>SW: 81                | W: 98<br>SW: 81                | W: 97<br>SW: 81                |
| <b>Sofa (LD) *</b>           | 23                       | W: 80<br>SW: 69                | W: 86<br>SW: 69                | W: 85<br>SW: 69                |
| <b>Sofa (D)</b>              | 21                       | W: 74<br>SW: 63                | W: 80<br>SW: 63                | W: 79<br>SW: 63                |
| <b>Sofa(TQ)</b>              | 29                       | W: 69<br>SW: 58                | W: 75<br>SW: 58                | W: 74<br>SW: 58                |
| <b>Loveseat * (LS)</b>       | 23                       | W: 57<br>SW: 46                | W: 63<br>SW: 46                | W: 62<br>SW: 46                |
| <b>Chair and a Half (HC)</b> | 34                       | W: 44 <sup>1/2</sup><br>SW: 34 | W: 50 <sup>1/2</sup><br>SW: 34 | W: 49 <sup>1/2</sup><br>SW: 34 |
| <b>Chair (C) *</b>           | 23                       | W: 33 <sup>1/2</sup><br>SW: 23 | W: 39 <sup>1/2</sup><br>SW: 23 | W: 38 <sup>1/2</sup><br>SW: 23 |
| <b>Depth</b>                 | <b>SD (Seat Depth)</b>   | SD: 20   22   24               | SD: 20   22   24               | SD: 20   22   24               |
|                              | <b>SD with Chaise</b>    | 48   50   52                   | 48   50   52                   | 48   50   52                   |
|                              | <b>D (overall Depth)</b> | D: 33   35   37                | D: 33   35   37                | D: 33   35   37                |
|                              | <b>D with Chaise</b>     | 61   63   65                   | 61   63   65                   | 61   63   65                   |
| <b>Height</b>                | 74                       | H: 37                          | H: 37                          | H: 37                          |
|                              | 74H                      | H: 40                          | H: 40                          | H: 40                          |
|                              |                          | SH: 19                         | SH: 19                         | SH: 19                         |
|                              |                          | AH: 24                         | AH: 24                         | AH: 25                         |

\* Chaise available with rectangular cushion and movable base.



**Duraloft Seat Construction**



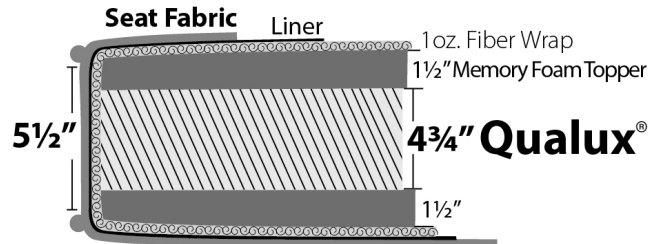
**Standard on:**  
Madison  
Brighton  
Tight Back  
Highland Park\*

\*Note: Highland Park uses 4 3/4" Qualux®.  
Between welts is 4 3/4" - same as others.

**Firm Seat Option**

Construction same as standard, except Qualux® polyfoam is firmer.

**Plush Seat Option Construction**



**Plush Seat Features**

- Finished seat is thicker than Standard
- Memory foam creates softer luxurious sit

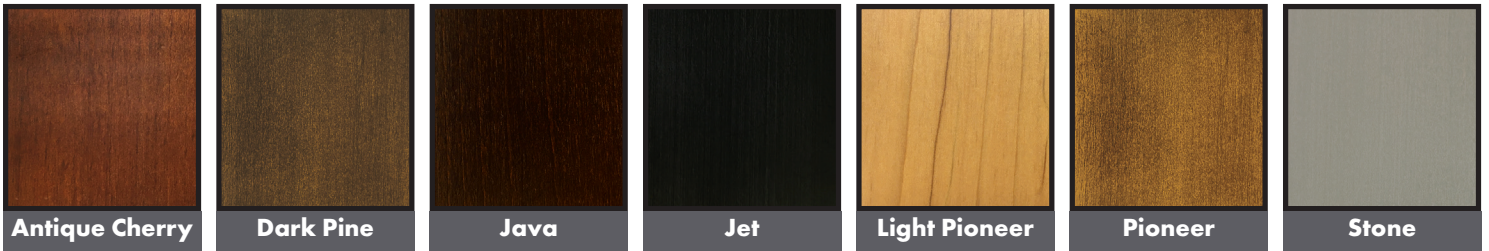
Plush Seat Option available only on:

**Madison  
Brighton  
Tight Back  
Highland Park\***

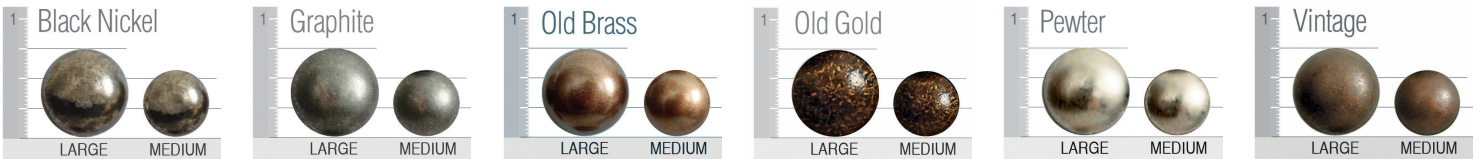
\*Note: Highland Park uses 4 1/4" Qualux®.  
Between welts is 5 1/2" - same as others.

See price list for Plush Seat Option price.

**Finishes**

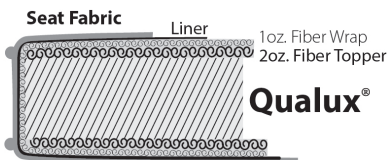


**Nail Head**

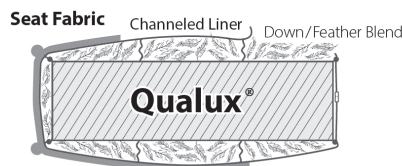


**Cushions**

**Standard / Firm**

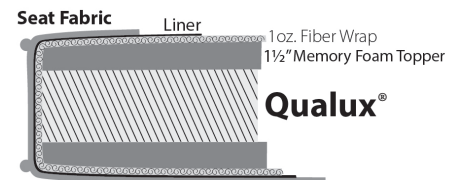


**Down**



**Plush**

For Brighton, Highland Park, Madison and Tight Back Custom Collections only.



**Welt or Double Needle**

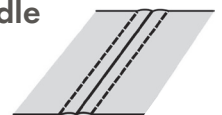
**Self Welt**



**Contrast Welt**

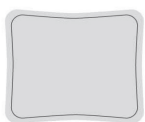


**Double Needle**



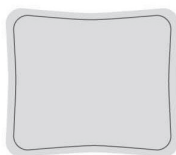
**Arm Pillows**

(sold by pair)



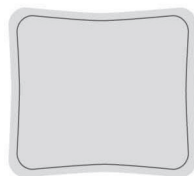
**#13**

14" x 14"



**#20**

17" x 17"



**#23**

20" x 20"

**Kidney Pillows**

(sold as singles)



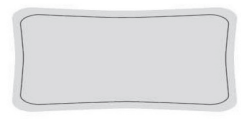
**#8**

8" x 16"



**#10**

11" x 19"



**#4**

11" x 25"